



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-A-05
Job Sheet 200275



Part No: RBE350A94-3700-A-05

Job Qty: 30 pcs

Part Name: Foot



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/9/19

Job Tracking No:

Due Date: 10/25/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG RBE350A94-3700-A-05 Rev 7 IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	SL-2500Y - 1	30 pcs	10/25/19	10/25/19	1.00	5.00	SL-2500Y - 1		SL / A
130	QC 2	30 pcs	10/25/19	10/25/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S224013



Part: RBE350A94-3700-A-05

Job No: 200275

Serial No/Batch: S224013

Revision: 7

Inspector:

Exp Date:

Instructions:

Plex 9/9/19 4:15 PM Dart.Renwick.Jennifer

					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
140	QC 8	30	10/25/19	0.00 0.00	QC 8 - 12	
	pcs				QC 8 - 14	2019/10/18
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
170	Outsource - 12 - Black Oxide	30	10/25/19		GRO002-VC	10 2019-10-22
	pcs					
180	Packaging 2-1 - Receive - B4B	30	10/25/19	0.00 0.00	Packaging 2 - 1 - B4B	
	pcs				Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	NOV 06 2019
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 -	

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				B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	30 pcs	10/25/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 06 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	30 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	DAS
				Packaging 3 - 4 - B4B	28
				Packaging 3 - 5 - B4B	9-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Plex 9/9/19 4:15 PM Dart.Renwick.Jennifer	

				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
					DAG
210 QC 21 - SA				30	
				pcs	
10/25/19				0.00 0.00	
				QC 21 - SA - 21	21
				QC 21 - SA - 70	9-59
				QC 21 - SA - 53	

NOV 11 2019

Part Op 120 - (MORI SL2500Y LATHE) 1-Machine as per DWG. FB782 FOLIO REV: 12/11/19 DWG REV: 7
 Descriptions: 2-Deburr

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

170 - -Issue P/O to Groupe Altech; PO 44844 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of

Conformity is required

180 - (Receive & Inspect for Damage & Mat'l Certs)

190 - (QC6- All purchased or subcontracted products)

200 - (Identify as per dwg & Stock Location: _____)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R2.00	M1018R2.00	3 ft (.1 ea)	120-SL-2500Y - 1	5216340-28+ 3.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-SL-2500Y - 1	M1018R2.00	3	0	0

Part Specifications

Specifications could not be found.

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Certificat de Conformité / Certificate of Compliance

(023459-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

023459 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc No	Bon de commande Client Customer Purchase Order No.				
01-Nov-2019		Jigar Patel		POHB044844				
#Ligne Line#	N° de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1	OXIDE-BLACK CH	30	30	0	0	0
2	RBW6521A00138-W142AH-002-3T-1 Rev.	RBW6521A00138-W142AH-002-3T-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	20	20	0	0	0

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DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.

 Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		PURCHASE ORDER POHB044844 	
Supplier: GRO002-AC Group Altech 2455 Halp m St Laurent QC H4S 1N9 Canada Phone: 514-335-3666 Fax: 514-335-3868 Attention: Grenon, Stéphanie Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200		PO No: POHB044844 PO Date: 10/22/19 Due Date: 10/31/19 Purchase Order Revision: Revision Date: Ship-To Contact: Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com Via: Ground Pymt Terms: Net 60 Freight Terms: Special Comments:	

E-MAILED
10/24/19

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200275	RBE350A94-3700-A-05	RBE350A94-3700-A-05 Rev 7	Foot -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/31/19	30 pcs	0 pcs	30 pcs	\$2.80/pcs	\$84.00
					X3C					NOV 06 2019		
2	200731	RBW6521A00138-W142AH-002-3T-1	RBW6521A00138-W142AH-002-3T Rev A	Ring -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MIL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	10/31/19	4 pcs	0 pcs	4 pcs	\$4.20/pcs	\$16.80
					X4					NOV 06 2019		
3	199143	RBE350A93-3303-02-1	RBE350A93-3303-02 Rev 5	Receiver Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	10/31/19	20 pcs	0 pcs	20 pcs	\$5.41/pcs	\$108.20
					X20					NOV 06 2019		
Grand Total:												\$209.00

Guerin



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044844



Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications

A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/19 4:32 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel: (613) 632-5200
Fax: 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

SHIPPER

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666

Fax: 514-335-3868

Shipper No: 1678
Shipper Date: 10/22/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RBE350A93-3303-02-1
Cust Part No:
Reference No:
Part Information Note: RBE350A93-3303-02 REV 5 IPP REV A 18-01-17
NEW ISSUE JFC VERIFIED DP
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Airbus
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

Name: Receiver
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper:
Description:
Quantity:

OPERATION

Operation: Outsource - 120
Description: Issue P/O to Groupe Altech; PO _____
Black oxide finish, MIL-C-13924C Class 1 -Certificate
of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RBE350A93-3303-02-1	Outsource Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	POHB044844	199143	S222697		0	0	20
RBE350A94-3700-A-05	Outsource - 12 - Black Oxide -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	POHB044844	200275	S224013		0	0	30
Total					2	0	0	50

Driver Signature

Customer Copy

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel: (613) 632-5200
Fax: (613) 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

SHIPPER

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666

Fax: 514-335-3868

Shipper No: 1682
Shipper Date: 10/23/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RBW6521A00138-W142AH-002-3T-1
Cust Part No:
Reference No:
Part Information Note: DWG RBW6521A00138-W142AH-002-3T Rev.A IPP
Rev. A 19.01.16 New issue DP Verify DD
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Leonardo
Manufacturer: DART
Advertised on web?: No

Name: Ring
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper:
Description:
Quantity:

OPERATION

Operation: Outsource - 12 - Black Oxide - 150
Description: -Issue P/O; _____ -Black oxide finish, MIL-
C-13924C Class 1 -Apply thin layer of oil/CPC per
MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309
Type III Or MIL-C23411A or MIL-PRF-81309 and
wipe off excess. -Material type; 1018 -Certificate of
Conformity is required

Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RBW6521A00138-W142AH-002-3T-1	Outsource - 12 - Black Oxide -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MIL- C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	POHB044844	200731	S217687		0	0	4

Driver Signature

Customer Copy

Plex 10/23/19 10:27 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023459-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

023459 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax:.

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
01-Nov-2019		Jigar Patel				POHB044844			
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order
1	RBE350A94-3700-A-05 Rev.	RBE350A94-3700-A-05 01 -OXIDE BLACK [OXIDE BLACK] MIL-C-13924C CLASS 1		OXIDE-BLACK CH	30	30	0	0	0
2	RBW6521A00138-W142AH-002-3T-1 Rev.	RBW6521A00138-W142AH-002-3T-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL WIPE OFF EXCESS OIL		OXIDE-BLACK CH	4	4	0	0	0
3	RBE350A93-3303-02-1 Rev.	RBE350A93-3303-02-1 01 -BLACK OXIDE FINISH M MIL-C-13924C, CLASS 1		BLACK-OXIDE CH	20	20	0	0	0

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RECEIVED

NOV 06 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

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